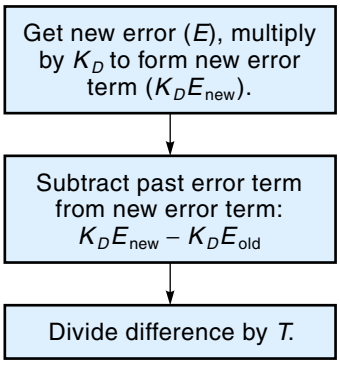


Figure 11.23
Flowchart to compute the derivative term ($K_D \Delta E \backslash \Delta t$).

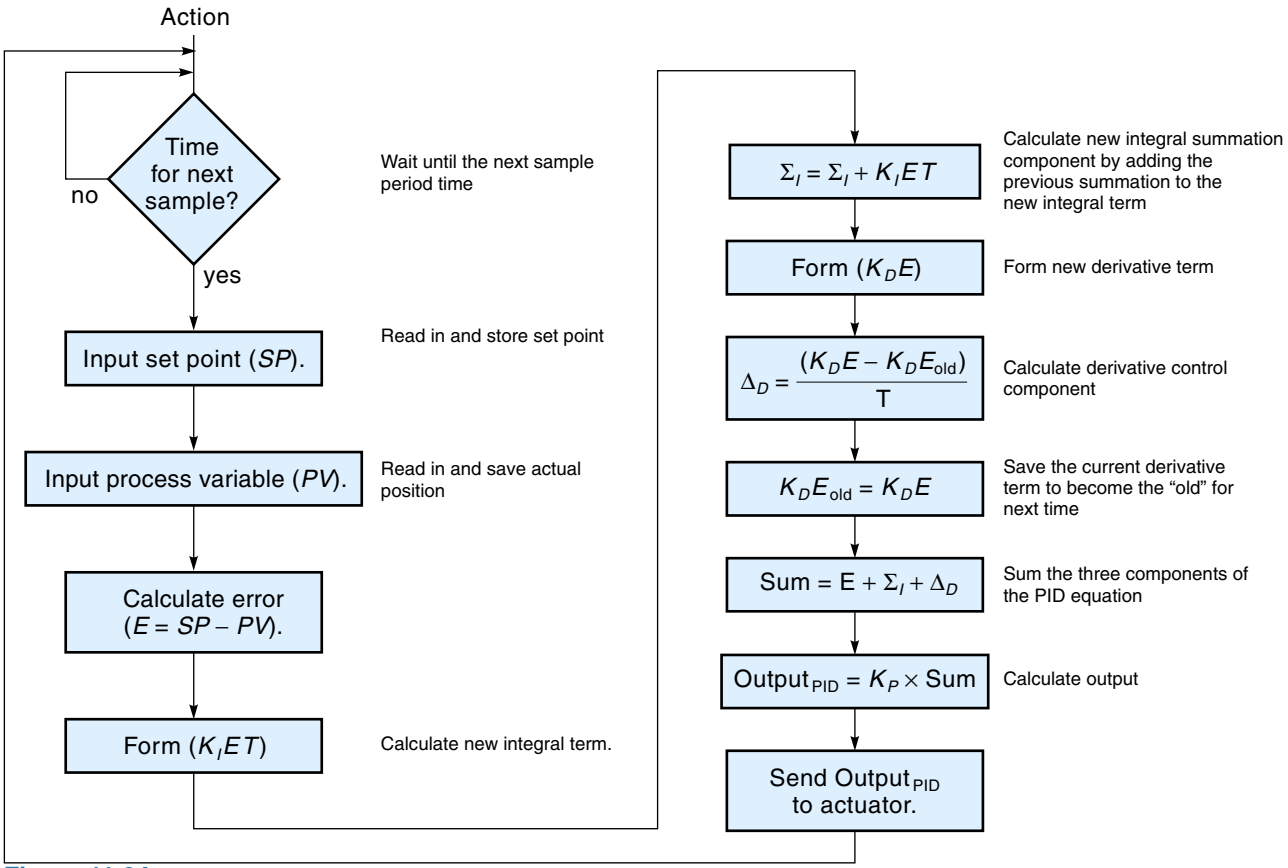


Figure 11.24
Flowchart for computing the PID equation.